



pH Dosing System

Gro Line





*GroLine*

## HI981412 pH Dosing System

for Nutrient Solutions and Irrigation Water

HI981412 pH Dosing System is engineered for maintaining the pH of nutrient solutions and irrigation water. The pH of nutrient solution or irrigation water is critical for the successful propagation and growth of plants. Typically plants prefer a slightly acidic solution due to the effect on nutrient solubility and the bacteria that live on the roots. The HI981412 was developed to be an inexpensive solution for the horticulturist to maintain the ideal pH at all times. Simply insert the probe and injection valve in-line with the recirculation pump and provide the chemical to be dosed.

HI981412 is available in multiple configurations including a meter and probe option, a kit for in-line mounting, and a complete package that includes bypass loop and panel mounted flow cell. The kit for in-line and flow cell models include aspiration tubing with filter and dispensing tubing with injection valve.

HI10063 Amplified pH/Temperature Probe





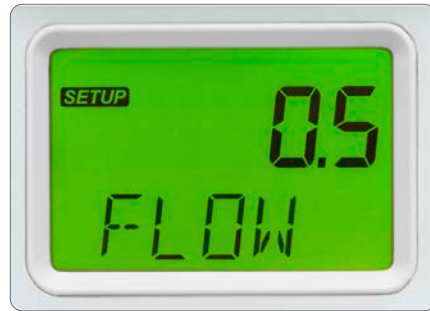
### Peristaltic Dosing Pump

The HI981412 has a powerful built-in peristaltic chemical feed pump that utilizes a stepper motor which does not have any gears or brushes to wear out. This design provides for a long life and little maintenance.



### Quick Connect Probe Input

The Quick Connect DIN connector creates a waterproof seal with the meter making it ideal for reducing electrical noise issues with the connection caused by humid environments.



### Adjustable Flow Rate

The flow rate from the dosing pumps is adjustable from 0.5 to 3.5L/h. Larger bodies of water require more chemical to be dosed than smaller ones in per unit of time. The adjustable flow rate, like the proportional band, allows for better control in maintaining a desired set point.



### Automatic Proportional Pump Control

The peristaltic dosing pump can be controlled by simple on/off or more advanced proportional control which helps prevent overshooting of the set point. When using proportional control the flow rate that is programmed, will be impacted by the proportional band used. The closer the reading is to the set point the longer it takes for the peristaltic pump to complete one revolution. If the reading is outside the proportional band then the amount of time it takes to complete one revolution is based on the flow rate programmed.



For example, a controller is programmed to have a set point of pH 6.80 with a 1.00 pH unit proportional band and the flow rate at 1.0 L/h. Any reading above pH 7.80 will cause the dosing of acid to be at 1.0 L/h. If the reading is at pH 7.30, which is 1/2 of the band, then the dosing pump will run at half speed or deliver 0.5 L/h of chemical. The closer the reading is to the set point the longer it takes for the pump to complete one rotation. This allows for very fine control of the pH value desired.



### Acid Tank Level/Flow Switch Input

The HI981412 allows for a connection to an optional level controller or flow switch. This input can be used to disable the dosing pump when there is no chemical left in the reservoir tank or there is no flow due to the pump being turned off.



### Programmable Alarm System

Hanna controllers allow users to enable or disable the low and high-level alarms for pH. When an alarm is activated, all dosing will stop. For added safety, the alarm system also offers overdosing protection in that if the set point value is not corrected within a programmed time interval then the meter will go into alarm status.



### Multicolored LCD Display

The HI981412 features a multi-colored LCD that provides for a quick way to see the status of the controller. If in control mode and operating as intended the display will be green. If control is not enabled then the display will be light green; while in an alarm state the display flashes red.

Specifications	HI981412	
pH	Range*	0.00 to 14.00 pH
	Resolution	0.01 pH
	Accuracy (@25°C/77°F)	±0.10 pH
	Calibration	user calibration: automatic, one or two-point with buffer solution (4.01, 7.01, 10.01 pH) Process calibration: single point, adjustable (±0.50 pH around measured pH)
Temperature	Range*	-5.0 to 105°C (23.0 to 221.0°F)
	Resolution	0.1°C (0.1°F)
	Accuracy (@25°C/77°F)	±0.5°C (±0.9°F)
Additional Specifications	Temperature Compensation	automatic
	Dosing Control Type	On/Off control using adjustable set point (4.00 to 10.00 pH) with adjustable hysteresis (0.10 to 1.00 pH) proportional control using adjustable set point (4.00 to 10.00 pH) with adjustable proportional band (0.10 to 2.00 pH)
	Dosing Control Activation	high or low mode operation high set point dosing is activated when reading is higher than set point (dose acid) Low set point dosing is activated when reading is lower than set point (dose base)
	Delay Start for Dosing	startup delay timer at power-on (0 to 600 sec.)
	Maximum Dosing Time	overfeed protection using overtime safety timer (1 to 180 min. or Off)
	Pump Flow Control	selectable flow rate (0.5 to 3.5 L / hour; 0.13 to 0.92 G/hour) manual control for pump priming
	Alarms	high and low with enable / disable option triggered after 5 sec. if controller records a set of consecutive readings over / under threshold values level with enable / disable option overtime protection (1 to 180 min. or off) Intuitive alarm system, using red-yellow-green color-coded backlight
	Alarm Relay Output (1)	SPDT 2.5A / 230 VAC
	External Event Input	input for level controller or flow switch to disable dosing pump in the event of no chemical when using a level controller or no flow when using a flow switch - galvanically isolated
	Probe Input (1)	HI10063 amplified pH/ Temperature probe with quick connect DIN connector - galvanically isolated
	Power Supply	100–240 VAC, 50/60 Hz
	Power Consumption	15 VA
	Environment	0–50°C (32–122°F), max. 95% RH non-condensing
	Dimensions	90 x 142 x 80 mm (3.5 x 5.6 x 1.8")
Weight	910 g (32 oz)	
Casing	wall mounted, built-in pump, IP65 rated	

**Ordering Information**

**HI981412-00** is supplied with HI10063 pH/temperature probe, 4.01 pH buffer solution, 20 mL (3), 7.01 pH buffer solution, 20 mL (3), power connection cable, instruction manual and quality certificates for instrument and probe.

**HI981412-10** (with in-line mounting kit) is supplied with HI981412 controller, HI10063 pH/temperature probe, controller aspiration filter, controller injector, 1/2" thread, saddle for Ø 50 mm pipe (2), aspiration PVC tube (flexible) (5 m), dispensing PE injection tube (rigid) (5 m), valves (2), 4.01 pH buffer solution, 20 mL (3), 7.01 pH buffer solution, 20 mL (3), power connection cable, instruction manual and quality certificates for instrument and probe.

**HI981412-20** (with flow-cell mounting kit) is supplied with HI981412 controller, HI10063 pH/temperature probe, flow cell for HI981412/BL101, mounting panel assembly for HI981412/BL101, controller aspiration filter, controller injector, 1/2" thread, saddle for Ø 50 mm pipe (3), aspiration PVC tube (flexible) (5 m), dispensing PE injection tube (rigid) (15 m), tubing adapter 1/2" - 6 mm with racord (2), valves (2), 4.01 pH buffer solution, 20 mL (3), 7.01 pH buffer solution, 20 mL (3), power connection cable, instruction manual and quality certificates for instrument and probe.

\*range limited by probe.



## HI10063 Amplified pH/Temperature Probe

The HI981412 uses the HI10063 amplified probe that incorporates both pH and temperature sensors and connects to the controller with a single waterproof Quick Connect DIN connector. The built in amplifier helps to reduce electrical noise from recirculation pumps to provide for a stable, reliable measurement. The pH glass used is ideal for low conductivity water and provides for fast response. The PVDF body of the probe has a 1/2" threaded fitting for insertion to an in-line "T" fitting or the flow cell. The back end part of the probe has 3/4" NPT threads for submersion/tank mounting. The probe body has a hex fitting for tightening snugly with a wrench.

